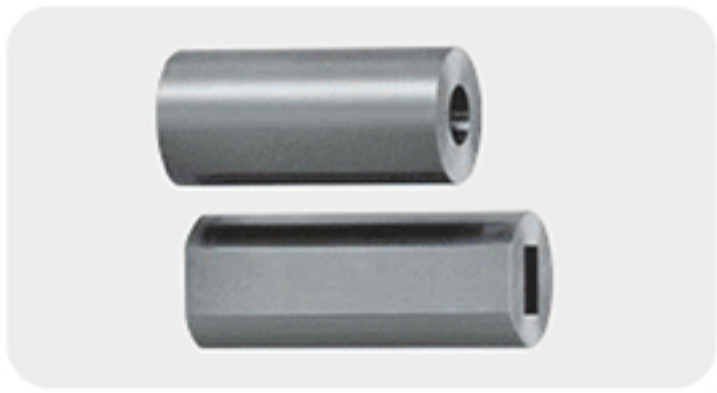
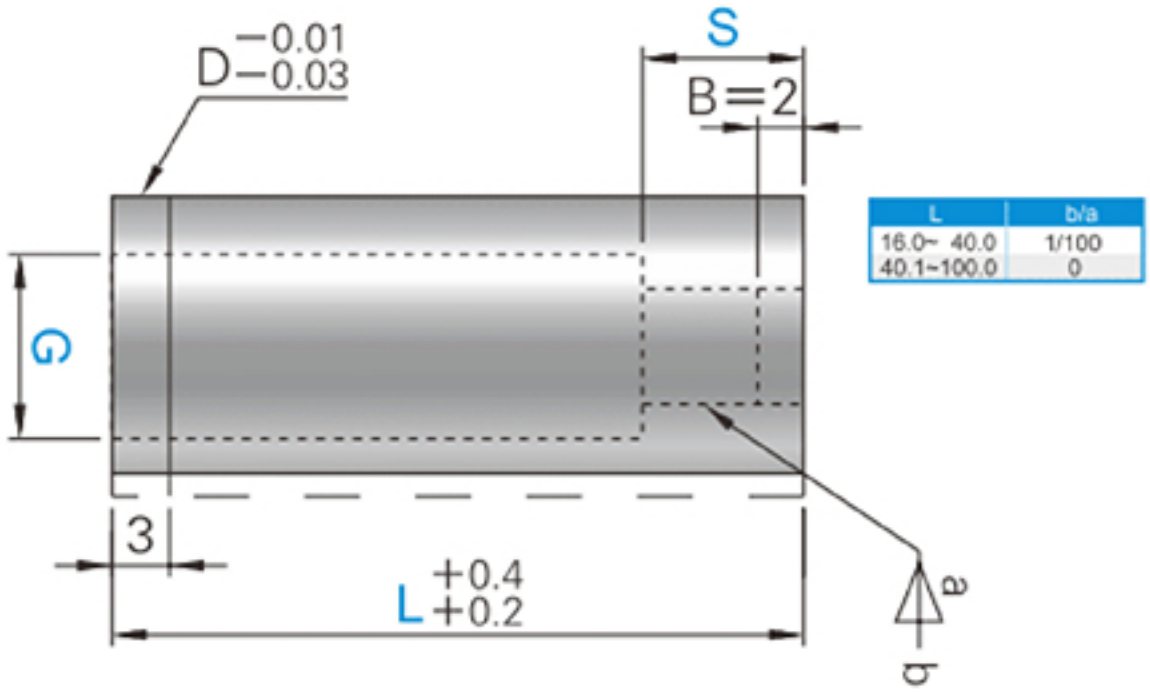
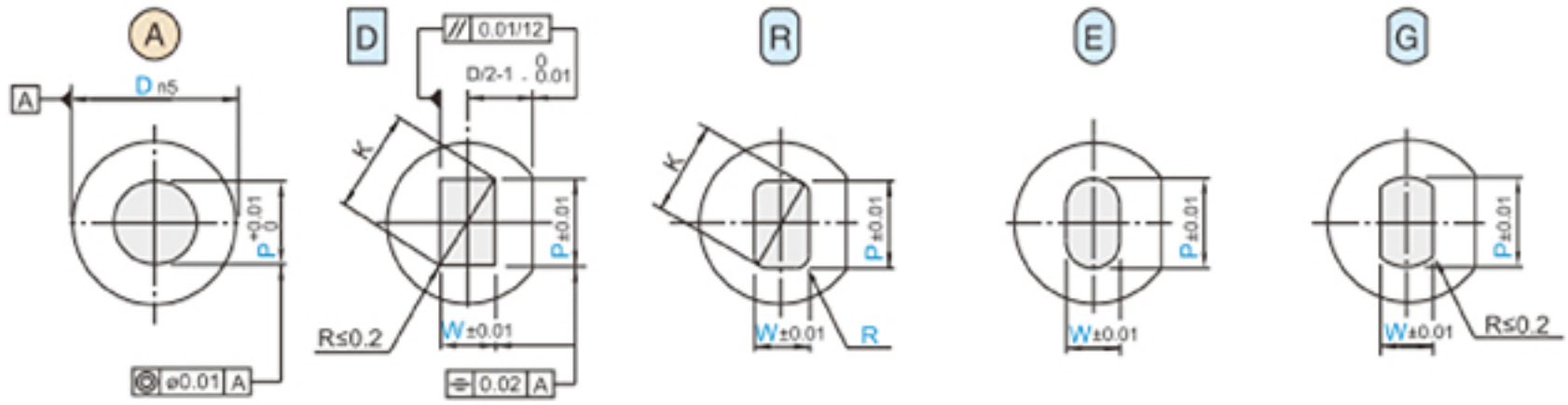
SR-WFMSD
SR-WFSD□
SR-WFMSDS
SR-WFSD□S





L	b/a
16.0~ 40.0	1/100
40.1~100.0	0



P≥W	$K=\sqrt{P^2+W^2}$		
P - 0.4 ≥1.5			
P≥W	0.20 ≤ R < W/2		
$K=\sqrt{(P-2R)^2+(W-2R)^2}+2R$			
P - 2R≥1.5			
P>W			
P>W			
$\sqrt{P^2-W^2}$ ≥1.5			

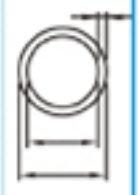
Catalog No.

M	H	D	Type
SKD11	60~63HRC	D 6~56	Ⓐ SR-WFMSD
		D 8~56	Ⓑ Ⓒ Ⓓ Ⓔ SR-WFSD□
		D10~56	Ⓐ SR-WFMSDS
			Ⓑ Ⓒ Ⓓ Ⓔ SR-WFSD□S

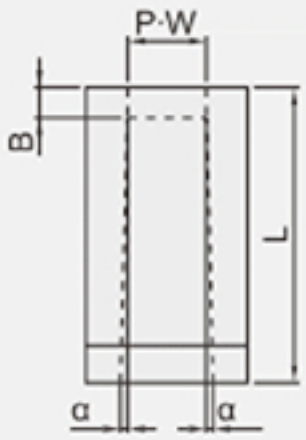
ORDER

Catalog No.	- L	- P	- W	- R(R)	- S	- G	- MT	- C
SR-WFMSD	13	- 35.1	- P5.00		- MT1.5	- C0.105		

D		Catalog No.		L	Ⓐ Ⓓ Ⓔ Ⓡ Ⓖ			Ⓡ	S	G		MT	C
D	n5	Type	D		P	P·Kmax.	P·Wmin.	R		① L40.0 ① L40.1	G≥P·K+0.4 G≥P·K+0.5		
(6)	+0.013 +0.008		(6)		1.00 ~ 3.20	—	—		3 ~ 4	3.0 ~ 3.6			
8	+0.016		8		1.00 ~ 4.40	4.40	1.00			3.0 ~ 4.8	U 0.2mm		
10	+0.010		10		1.00 ~ 6.40	6.40	1.00		3 ~ 6	3.0 ~ 6.8			
13	+0.020	Ⓐ SR-WFMSD	13		1.50 ~ 8.50	8.50	1.00			3.0 ~ 9.0			
16	+0.012	Ⓓ SR-WFSDD	16		2.50 ~ 10.50	10.50	1.00			3.0 ~ 11.0			
20	+0.024	Ⓡ SR-WFSDR	20		3.50 ~ 12.50	12.50	1.50			4.0 ~ 13.0			
25	+0.015	Ⓔ SR-WFSDE	25	16.0~40.0	5.00 ~ 16.50	16.50	1.50			5.5 ~ 17.0			
32		Ⓖ SR-WFSDG	32		7.50 ~ 21.00	21.00	2.00		3 ~ 8	8.0 ~ 21.5	U 0.5mm	MT≥0.15	C≥0.010
38	+0.028		38		9.50 ~ 27.00	27.00	2.50			9.5 ~ 27.5			
45	+0.017		45		12.50 ~ 36.00	36.00	3.00	0.15 ~ W/2		13.0 ~ 36.5			
50			50		16.50 ~ 41.00	41.00	3.50			17.0 ~ 41.5			
56	+0.033 +0.020		56		19.00 ~ 46.00	46.00	4.00			19.5 ~ 46.5			
10	+0.016 +0.010		10	40.1~80.0 (40.01)	1.00 ~ 6.00	6.00	1.00	Ⓡ	3 ~ 10	5.0 ~ 6.5			
13	+0.020		13		1.50 ~ 8.50	8.50	1.00			5.0 ~ 9.0			
16	+0.012	Ⓐ SR-WFMSDS	16		2.50 ~ 10.50	10.50	1.00			5.0 ~ 11.0			
20	+0.024	Ⓓ SR-WFSDDS	20		3.50 ~ 12.50	12.50	1.50			5.0 ~ 13.0			
25	+0.015	Ⓡ SR-WFSDRS	25		5.00 ~ 16.50	16.50	1.50		3 ~ 12	6.0 ~ 17.0			
32		Ⓔ SR-WFSDES	32	40.1~100.0 (40.01)	7.50 ~ 21.00	21.00	2.00			9.0 ~ 21.5	U 0.5mm		
38	+0.028	Ⓖ SR-WFSDGS	38		9.50 ~ 27.00	27.00	2.50		3 ~ 15	11.0 ~ 27.5			
45	+0.017		45		12.50 ~ 36.00	36.00	3.00			14.0 ~ 36.5			
50			50		16.50 ~ 41.00	41.00	3.50			18.0 ~ 41.5			
56	+0.033 +0.020		56		19.00 ~ 46.00	46.00	4.00		3 ~ 20	20.0 ~ 46.5			



① D=(6)
① L(40.01) ···· LKC,LKZ 40.01
① p=1.0~1.99 ···· Smax.=4



L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25